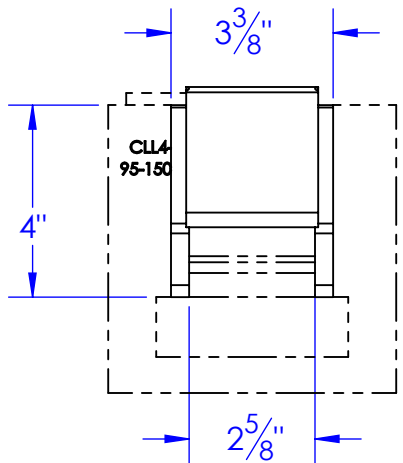
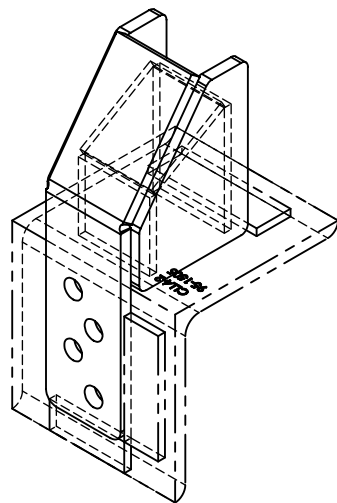
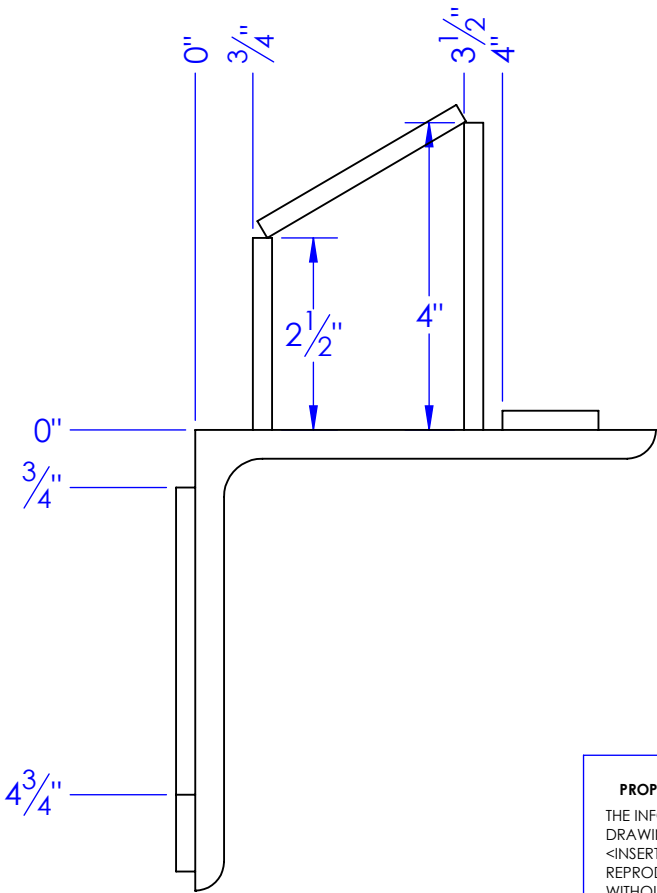
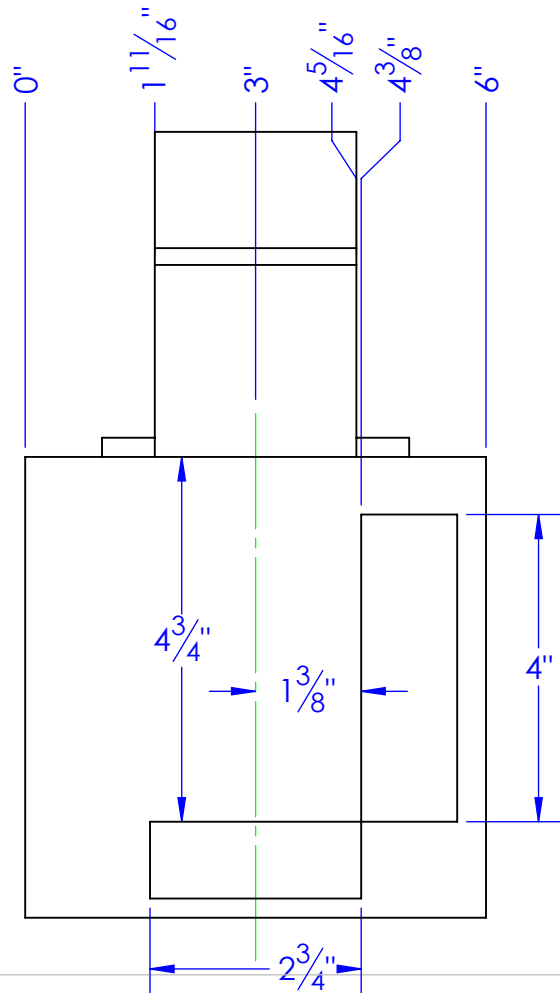
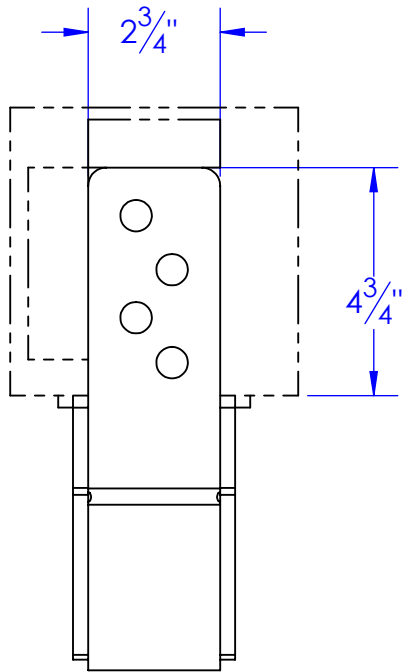
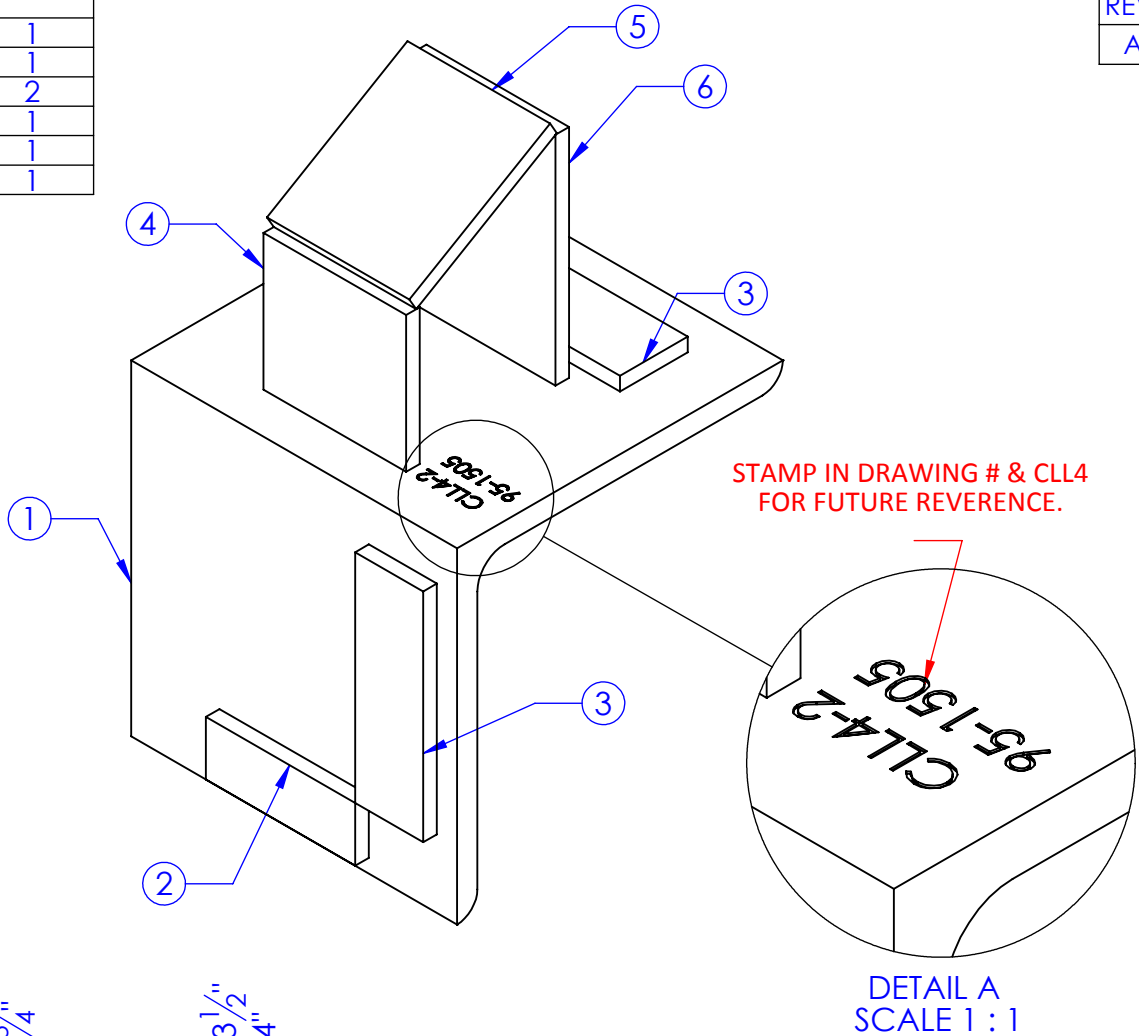
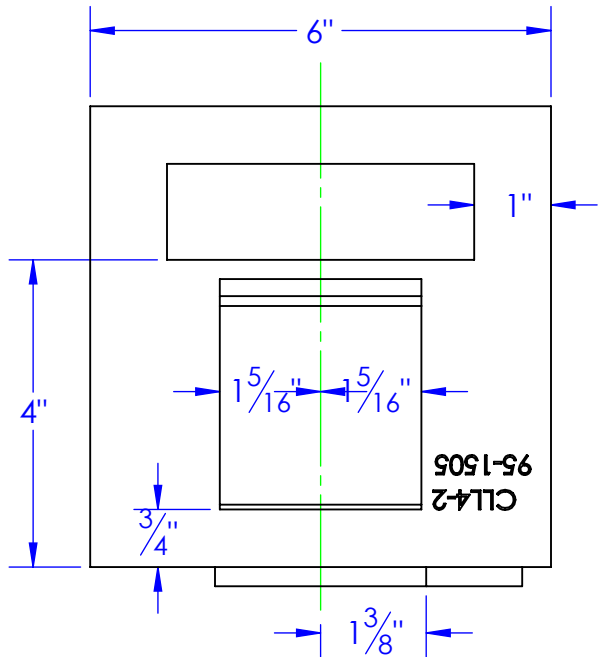


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	AI 6 x 6 x .375 L 6 CLL4-2	LENGTH: 6"	AI 6x6x3/8	1
2	FI .25 X 1 L 2.75	LENGTH: 2-3/4"	FI 1/4" x 1"	1
3	FI .25 X 1.25 L 4	LENGTH: 4"	FI 1/4" x 1-1/4"	2
4	FI .25 X 2.5 L 2.625	LENGTH: 2-5/8"	FI 1/4" x 2-1/2"	1
5	FI .25 X 3 L 2.625	LENGTH: 2-5/8"	FI 1/4" x 3"	1
6	FI .25 X 4 L 2.625	LENGTH: 2-5/8"	FI 1/4" x 4"	1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	3/29/2012	



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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH ± 1 BEND $\pm$
TWO PLACE DECIMAL ± 0.10
THREE PLACE DECIMAL ± 0.005
MATERIAL
DO NOT SCALE DRAWING

DRAWN	NAME	DATE	P.O. BOX 248, SABETHA KS. 66534 (785) 284-3674 FAX (785) 284-3931		
PART #	HEATH	4/2/2012	TRIPLE C INC.		
ASM #	JIG-CLL4-2				
COMMENTS:			SIZE	DWG. NO.	REV
FIXTURE FOR WELDING UP CLL4 CENTER			B	95-1505	A
			SCALE: 1:2.5 WEIGHT: 10.08 SHEET 1 OF 1		